| ***Submit to SupplierManagement@Insitu.com*** |
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| Supplier Request for Engineering Assistance (SREA) |
| Part / Document Number*Include Revision Level*XXX-XXXXXX Rev XX  | Part Name      |
| Supplier      | Supplier Contact       | Phone #      |
|
| Supplier Address, City, State, Zip      | Email Address      |
| Insitu POC      | Insitu Purchase Order #      | Applicable NCMR #      |
| **By submitting this form, Supplier grants to Insitu a non-exclusive, royalty free license for the right to make, have made, reproduce and sell any supplier Intellectual Property (IP) contained in suppliers Request for Engineering Assistance and any attached documents.** |
| **Severity (always select the highest applicable)**[ ]  S0 – Personnel Risk: A problem that places personnel within harm. [ ]  S1 – Flight or Production Risk: A problem that places hardware within harm or that poses a risk to production e.g. unable to obtain a long lead part.[ ]  S2 – Mission or Configuration Risk: Any problem that if not addressed will prevent meeting requirements or mission. | [ ]  S3 – Usage Risk: A problem related to the usability of the item.[ ]  S4 – Non-Critical: A problem that is not critical in meeting requirements, or completing missions, and poses no harm to personnel/property. This is typically used to improve or enhance an already acceptable feature. |
| **Reason for Request (select all that apply)**  |
| [ ]  Test Result[ ]  Manufacturing Result[ ]  Engineering Idea | [ ]  End of Life (EOL)[ ]  Compliance [ ]  Deviation / Waiver | [ ]  Quality Issue[ ]  Cost[ ]  Design / Specification Change |
| **Attachments**[ ]  FORM-01518 – Supplier Weight Tracking Form[ ]  Marked up Drawing / Document[ ]  Cost Benefit Analysis / ROI[ ]  Test Results / Historical Data[ ]  Other \_\_\_\_\_\_\_\_\_ | **Requested Date***Preferred date change is incorporated*      |

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| **Description of the Problem***Provide as much clear and concise detail as possible regarding the conditions and description for the problem.*     **Sequence of Events Leading up to the Problem***Enter a description of the steps that led up to the problem.*     **Proposed Solution / Change** *Clearly address the following (if applicable):** *Modification Details - What is the modification to the product definition being proposed (form / fit / function, weight, material, source, process, location, or other supply consideration)?*
* *Supplier Implementation Timing - How much time would be required to implement the change?*

     **Effect of Solution / Change***Clearly address the effect of the change:** *Interchangeability - How would the change affect form / fit / function and related assemblies?*
* *Production - How would the change affect production tooling, processes, capability, or location?*
* *Cost - How will the change affect cost, including tooling, part cost, and value?*

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