

## Supplier Request for Engineering Assistance (SREA) Form (Rev 13)

Submit Only to SupplierManagement@insitu.com					
Supplier Request for Engineering Assistance (SREA)			Insitu Supplier Quality		
Part/ Document Number (Including Revision Level) XXX-XXXXXX Rev XX	Part Name	Part Name			
Supplier	Supplier Contact	Phone #	Date Rcv'd		
			Date Closed		
Supplier Address, City, State, Zip		Email Address			
Insitu POC	Insitu Purchase Order #	Applicable NCMR #			
Severity (always select the highest applicable)					
S0 – Personnel Risk/ Critical Safety Item		S3 – Usage Risk / Reliability Issues			
S1 – Flight or Production Risk / Unable to Produce		S4 – Non-Critical			
S2 – Mission or Configuration Risk / Reliability Issues					
Reason for Request (select a  End of Life Quality Improvement Reporting a Problem Cost Savings/Affordability Other,	<ul><li>☐ Manufacturability</li><li>☐ Finish</li><li>☐ Weight</li></ul>	Design/Speci Finish Weight Material Tolerance Dimension Admin. Error	fication Correction		
☐ By checking this box, Supplier grants to Insitu a non-exclusive, royalty free license for the right to make, have made, reproduce and sell any supplier Intellectual Property (IP) contained in suppliers Request for Engineering Assistance and any attached documents. Specific IP must be identified in the Proposed Solution section of this form.					
Attachments		Requested Date			
☐ FORM-01518, Supplier Weight Tracking Form		(Preferred date change is incorporated)			
☐ Marked up Drawing/Document					
Cost Benefit Analysis					
☐ Test Results/Historical Da	ata				
☐ Other,					
Description of the Problem					

This approval is granted upon the understanding that it is advisory in nature and in no manner changes the sellers original responsibility for ensuring that all characteristics designated in the applicable engineering specifications and/or inherent in the samples as originally tested and approved, are maintained. The seller accepts full responsibility for the changes or types of changes listed above; and should such changes result in less satisfactory performance than experienced with the originally approved item, Seller will fully reimburse the Buyer for all expenses incurred to correct the deficiency page.





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Supplier Request for Engineering Assistanc		(SREA)	Insitu Supplier Quality		
Part/ Document Number (Including Revision Level) XXX-XXXXXX Rev XX	Part Name		PR#		
Supplier	Supplier Contact	Phone #	Date Rcv'd		
			Date Closed		
Proposed Solution/Change					
<ul> <li>Clearly address the following (if applicable): <ul> <li>Modification Details - What is the modification to the product definition (form/fit/function, weight), source, process, location, or other supply consideration being proposed?</li> <li>Supplier Implementation Timing - How much time would be required to implement the change?</li> </ul> </li> <li>Effect of Change <ul> <li>Clearly address the effect of the change: <ul> <li>Interchangeability - How would the change affect form/fit/function and related assemblies?</li> <li>Production - How would the change affect production tooling, processes, capability, or location?</li> <li>Cost - How will the change affect cost, including tooling, part cost, and value?</li> <li>Priority - Support the determination if 1-3 were selected.</li> </ul> </li> </ul></li></ul>					
Insitu Review of SREA Proposal (to be completed by Insitu)					
EOL#	ECR#	E	CN #		
Approved, updated documentation will be provided					
Supplier shall not implement any design changes until revised documents have been communicated or a					

Approved, updated documentation will be provided

Supplier shall not implement any design changes until revised documents have been communicated or a Supplier Request for NCM has been submitted and approved (FORM-01537, Supplier Nonconforming Material Request Form).

Pending, see additional comments

Rejection, rationale below

Re-submit SREA with the following information:

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